



# AMAGRIT STAINLESS GRIT

# A Highly Recyclable Stainless Steel Blasting Media

AMAGRITS's superior hardness and precise microstructure provide maximum durability and impact engery transfer. Because it exceeds the life of common abrasive materials by nearly 1,000 to 1, it can significantly reduce your raw material and disposal costs while improving output.

Plus, it's non-hazardous, contaminantfree, and environmentally friendly. During use, it nearly eliminates dust from abrasive fracture and breakdown, resulting in a cleaner, safer work environment.

ERVIN



### **Benefits**

Long-lasting

Exceeds the life of other materials for recyclability

Highly effective

Provides superior durability and the highest impact energy transmission

**Economically afficient** 

Reduces raw material and disposal costs

**Environmentally friendly**AMAGRIT is a contaminant-free, inert metal

### Uses

AMAGRIT can be used in all impact treatments.

- Blast cleaning
- Deburring
- Sweep blasting for hot-dipped galvanized surfaces
- · Surface treatment prior to coating
- Surface finishing
- Fine and structural blasting
- Waterjet cutting

## **Applications**

AMAGRIT is recommended where ferrous contamination must be avoided.

- Aluminum castings and parts
- Stainless steel forgings, structural parts, and welded fabrications
- Zinc pressure die-castings, forgings, and parts
- Corrosion-prone metal surfaces
- Railroad cars

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# Prouct Specifications Microstructure Martensite / Chrome Carbides Apparent Density 7.3 gm / cc Hardness +57HRC Packaging 25kg plastic bags, cardboard box, plastic cover shrink-wrapped, 55-gallon steel drum, or bulk sack Chemical Analysis Carbon (~2.0%), Silicon (~4.0%), Manganese (~2.0%), Chromium (~30%)







24-Hour Salt Spray Test

### **AMAGRIT Screening Specifications**

For product development, we reserve the right to change specifications. /\* Special sizes are available upon request.

Standard Sizes*			2.5	2.1	1.7	1.5	1.4	1.25	0.85	0.8	0.71	0.63	0.50	0.40	0.355	0.315	0.3	0.25	0.2	0.125	0.09	0.05
SSG-10	1.40-2.50mm					. 7												-				
SSG-12	1.25-2.00mm					1, 1							2 2 7			2-0						
SSG-14	1.00-1.70mm	1																			10.5	
SSG-16	0.85-1.40mm																				20 to 50	
SSG-18	0.63-1.25mm						:								- 10							*
SSG-25	0.30-1.00mm	17																				
SSG-40	0.25-0.85mm							- ×						125		3			. 5.			
SSG-50	0.125-0.63mm				5	7											1					
SSG-80	0.09-0.30mm																					
SSG-120	0.05-0.20mm	h.									1,11,1											